FEATURES

- Compatible with traditional analog pulse shaping
- MCA and MCS modes
- High speed ADC (100 MHz, 16 bit) with digital pulse height measurement
- 8k data channels
- Minimum pulse peaking time 500 ns
- Conversion time 10 ns
- Sliding-scale linearization
- Differential nonlinearity $\leq 0.6\%$
- Integral nonlinearity $\leq 0.02\%$
- Two peak detection modes: first peak after the threshold (nuclear spectroscopy) or absolute peak after the threshold (particle counter calibration in clean rooms)
- Two TTL compatible gates for coincidence and anticoincidence
- Supports USB, RS-232, and Ethernet communication interfaces
- Dimensions: 5 x 2.8 x 0.8 in / 125 x 71 x 20 mm
- Weight: <165 g
- USB powered
- Free Display Acquisition Software supports ROI, energy calibration, peak information, MCA configuration, and file management
- Free Software Developer’s Kit (SDK) Complete protocol and example code to be used in custom software applications
- Optional PA Package for airborne and suspended particle detection applications

Amptek’s MCA8000D is a state-of-the-art, compact, high performance, digital MultiChannel Analyzer (MCA). It replaces the MCA8000A, providing the same functionality with reduced dead time, modern communications interfaces (USB, RS-232, and Ethernet), and much higher data transfer rates. Because it does not implement digital pulse shaping, it is compatible with analog pulse shaping systems.

Superior performance is obtained from a high speed ADC (a 100 MHz 16 bit ADC) and sophisticated digital logic. The MCA8000D digitizes the input signal (the output of an analog shaping amplifier) to measure the pulse height and obtain the pulse height spectrum. The high speed ADC, with a 10 ns conversion time, reduces dead time thus increasing throughput. The digital circuitry yields high accuracy and stability.

The MCA8000D includes three interfaces, USB (USB 2.0 full speed), RS-232 (up to 115 kB), and Ethernet (10base-T). It uses the same DPPMCA software package as Amptek’s digital signal processors, including the DP5, PX5, and X-123. The MCA8000D can be powered over USB or with an external AC/DC power supply.

Compromising nothing in performance, the MCA8000D is a low power, light weight instrument which is exceptionally versatile and easy to use.

**Figure 1. Example of unipolar input pulse.**

**Figure 2. Example of bipolar input pulse.**

*The MCA8000D is a full-featured digital multi-channel analyzer intended to be used with a wide variety of detector systems.*
## SPECIFICATIONS

### PERFORMANCE CHARACTERISTICS

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
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</thead>
<tbody>
<tr>
<td>Pulse-Height Digitizer</td>
<td>High speed 100 MHz, 14 bit ADC with digital pulse height measurement</td>
</tr>
<tr>
<td>Input Ranges</td>
<td>0 to 1V or 0 to 10V (software selectable) (over range events are discarded)</td>
</tr>
<tr>
<td>Number of Channels</td>
<td>256, 512, 1k, 2k, 4k, or 8k (software selectable)</td>
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<tr>
<td>Minimum Input Risetime</td>
<td>≥ 500 ns to meet specifications</td>
</tr>
<tr>
<td>Dead Time Per Pulse</td>
<td>10 ns plus pulse shaping time</td>
</tr>
<tr>
<td>Acquisition Modes</td>
<td>MCA and MCS (multichannel scaling) down to 10 ms/channel</td>
</tr>
<tr>
<td>Differential Nonlinearity</td>
<td>&lt;±0.6% from 5 mV to full scale</td>
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<tr>
<td>Integral Nonlinearity</td>
<td>&lt;±0.02% over full scale</td>
</tr>
<tr>
<td>Gain Stability</td>
<td>±10 ppm/°C (typical)</td>
</tr>
<tr>
<td>Zero Drift</td>
<td>±10 ppm/°C (typical)</td>
</tr>
<tr>
<td>Low Level Discriminator</td>
<td>Software selectable threshold, in increments of one channel</td>
</tr>
<tr>
<td>Counts per Channel</td>
<td>Maximum = 16.7 x 10^6 counts (3 bytes)</td>
</tr>
<tr>
<td>Real and Live Timers</td>
<td>Data acquisition real or live time preset. Maximum preset time 4,294,967.29 seconds (10 ms precision), or 999,999,999 seconds (1 ms precision). Shorter accumulation times can be achieved by gating the input signal with Gate 1 or Gate 2.</td>
</tr>
<tr>
<td>Real and Live Time</td>
<td>4,294,967.295 s (0.001 s precision)</td>
</tr>
<tr>
<td>Acquisition Time</td>
<td>1,677,721.599 s (0.001 s precision)</td>
</tr>
<tr>
<td>Preset Counts</td>
<td>4,294,967.295 (232-1) in channel or ROI</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-20°C to +60°C.</td>
</tr>
<tr>
<td>TUV Certification</td>
<td>Certificate #: CU 72131640 01 Tested to: UL 61010-1-2012 CAN/CSA-C22.2 NO. 61010-1-12</td>
</tr>
</tbody>
</table>

### EXTERIOR CONTROLS AND INDICATORS

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status Light</td>
<td>Steady red light: power is ON and no data acquisition in progress. Flashing red light: data acquisition in progress. (Same as amber light on Ethernet connector.)</td>
</tr>
<tr>
<td>Operating Power</td>
<td>2 W.</td>
</tr>
<tr>
<td>Input Power Range</td>
<td>+4V to +5.5V (0.5 to 0.4A typical)</td>
</tr>
<tr>
<td>Input Sources</td>
<td>USB power or AC/DC adapter (supplied)</td>
</tr>
</tbody>
</table>

### CONNECTIONS

- **Input**
  - The analog input accepts positive unipolar or bipolar semigaussian type pulses of shaping time constants ≥200 ns or peaking time ≥ 500 ns. See Figures 1 and 2.
  - The dynamic range is 0 to +1 V or 0 to +10 V, software selectable.
  - Minimum pulse height is 5 mV.
  - Input impedance is 1 kΩ or 100 kΩ (options at purchase).
  - The input has overload protection up to ±20 V.
  - The DC level of the input signal must be zero.

- **Gates**
  - The MCA-8000D has two logic gates:
    - GATE1 is generally used to synchronize acquisition with external hardware
    - GATE2 is generally used for pileup rejection
  - Each gate can be commanded to ACTIVE HIGH, ACTIVE LOW, or DISABLED. When set to ACTIVE HIGH, if the input is high, then pulse heights are recorded and the live time clock runs. The active state of each GATE input is evaluated at the time the peak of the input analog pulse is detected.

### MECHANICAL

- **Weight**
  - <165 g
- **Dimensions**
  - 5 x 2.8 x 0.8 in (125 x 71 x 20 mm).

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**Figure 3. Complete Pulse Height Analysis System**
Amptek’s MCA8000D is one component in a complete pulse height analysis system. Figure 3 illustrates a typical system: the radiation detector is connected to a charge sensitive preamplifier, which is connected to a shaping amplifier. The output of the shaping amplifier is a pulse with peak amplitude proportional to the energy deposited in the detector. The MCA measures the amplitude of the peak and produces a histogram representing the pulse height spectrum. This histogram, an integer array of the number of events in each pulse height channel, is the primary output of the MCA and is transferred to a computer over USB, Ethernet, or RS232 interfaces.

Amptek’s MCA8000D does not include pulse shaping circuitry but only the MCA circuitry. The MCA8000D must be preceded by pulse shaping circuits. Figures 1 and 2 show typical pulse shapes input to the MCA8000D. Amptek, Inc has other products (including the DP5, DP5G, PX5, and PX5-HPGe) which include both pulse shaping and MCA circuitry. These use digital pulse processing for the very best performance. Please contact Amptek, Inc for information on these integrated systems. Note that some manufacturers use the term “MCA” for modules which include both the pulse shaping and the traditional MCA functions.

Amptek’s MCA8000D is most often used to measure the energy spectrum from a radiation detector, where the pulse height is proportional to energy but can be used in other applications. For example, instruments used to monitor cleanrooms produce an output pulse proportional to the size of the particle, so the MCA8000D is used to measure the particle size spectrum. Some radiation detection systems used in timing produce a pulse height proportional to the time between events (using a time to amplitude converter), so the MCA8000D yields a timing spectrum.

SOFTWARE

The MCA8000D can be controlled by the Amptek DPPMCA display and acquisition software. This software sets the configuration (number of channels, input range, etc), can start and stop acquisitions, can display the spectra, and supports basic analysis functions such as defining regions of interest (ROI), performing calibrations, peak searching, and so on. Data are saved in an ASCII file format. The DPPMCA software is also used with Amptek’s digital pulse processors, including the DP5, Gamma-Rad5, PX5, etc.

The MCA8000D comes with a complete Software Development Kit (SDK). The user can use this platform to easily develop software to control the MCA for custom applications or to interface it to a larger system. Examples are provided in VB, VC++, etc. The standard DPPMCA software runs only on Windows operating systems but users can develop interface software running on Linux or other operating systems using documentation and sample code which are provided.

ADVANCED ANALYSES

The pulse height spectrum is the primary output from the MCA8000D. It can also be used in a “multichannel scaling” mode to record count rate vs time (down to 10 ms/channel).

OPTION PA FOR PARTICLE COUNTING

The Option PA package has been developed to facilitate the use of the MCA8000D for particle counting in airborne (Size Calibration) and liquid suspended1 (Number Calibration) particle applications. The unit is calibrated and certified traceable to the National Institute of Standards and Technology (NIST).

The Option PA package is capable of detecting pulses from 5 mV to 10 V. The MCA8000D is typically connected to the output of a particle sensor. It detects and displays a spectrum of pulse heights allowing the user to determine if a given particle size is producing the correct voltage.

The software included with the MCA provides information on the peak center (centroid and mean calculation) making it easy to determine if the peak is in the correct position. The supplied calibration curves convert the MCA channel scale to a mV scale. The calibration curves can be set to load automatically when the software opens.

1Sommer, H.T. “IMPLEMENTING PARTICLE COUNTER CALIBRATION PER ISO 11171-1999.” TEAM Service, Inc., P.O. Box 220, Merlin, OR 97532, (541)476-4744, HolgerTSo@aol.com; Copyright Society of Automotive Engineers
**Frequently Asked Questions**

How does the MCA8000D differ from the previous MCA8000A?

1) It now supports USB, Ethernet, and RS232 interfaces with much faster data transfers. It makes operation with modern computers very easy.

2) It uses the DPPMCA acquisition software, a new version of the older ADMCA software.

3) It can be powered by USB or an external plug. It does not contain a battery.

4) It has 8k data channels and is specified for pulse rise-times >0.5 us.

5) It is an all digital solution, with a fast ADC and digital peak detection.

6) It is smaller and lighter.

**MCA8000D Ordering Information**

**MCA8000D Basic Package - for Nuclear Instrumentation**
- MCA8000D
- One AC adapter for MCA8000D
- One BNC signal cable (1 meter length)
- One Mini-USB cable
- DPPMCA Display Software installation disk

**MCA8000D PA Package - for Airborne Particle Sizing**
- MCA8000D Basic Package, modified for 100 kΩ input impedance
- NIST traceable calibration
- Certificate of Calibration

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**XRF-FP Quantitative Analysis Software - Optional**

**Features**
- Fundamental Parameter (FP) Calculations
- Analysis with or without standards
- General bulk and thin-film analysis
- Analyze up to 40 elements
- Automode for continuous or repeated analyses
- Spectrum Processing
  - Spectrum calibration
  - Background removal and blank subtraction
  - Escape peak and sum peak removal
  - Smoothing
  - Deconvolution: Intensity extraction